

## BLOW MOULDING MACHINES



MODELS		RAJ BM 0.5L/1	RAJ BM 0.5L/2	RAJ BM L1/1	RAJ BM L1/2	RAJ BM L2/1	RAJ BM L2/2	RAJ BM L5/1
Screw Diameter	MM	40	40	45	55	50	65	65
Blowing Capacity	ML	500	500	1000	1000	2000	2000	5000
Plasticizing Cap.	Kg/Hr	20	20	20	35	30	50	50
Max opening b/w	MM	150	150	355	355	460	200	250
Min. Mould Thick.	MM	178	178	155	155	155	204	255
Max Mould	MM	200x300	220x320	220x320	220x320	300x350	350x400	420x450
Mould Clamping	Ton	1.5	1.5	2	2	2.5	2.5	3
Dry Cycles/Min.	NOS.	15	15	15	12	12	10	10
Max. Cont. Dia.	MM	75	75	125	125	150	150	200
Extruder Drive	HP	5	7.5	7.5	10	10	15	15
Hydraulic Drive	HP	5	5	5	7.5	7.5	7.5	10
Heating Load	KW	8	8	10	12	12	15	15
Total Power of M/c.	KW	15	18	20	30	26	35	35
Dimension LxWxH	Feet	5.5x3.5x7	5.5x5x7	7.5x4.5x7.5	7.5x7.5x7.5	8x4.5x8	8.5x4.5x8.5	2.5x1.4 x2.4
Machine Wt.	Kgs.	1400	1900	1800	3000	2000	4500	4200
Air Requirement	CPM	9	9	10	15	12	15	15
<b>Jockey Extruder : Screw dia 35MM</b>								

- High production two station machine.
- Bottles and containers upto 5 litres for PE/PVC.
- Continuous Parison and Accumulator Head.
- Stepless screw speed regulation with A.C drive.
- Fully automatic microprocessor based control.
- Rigid single base construction
- User friendly & simple to operate.

1. B-27, MIDC, Kudal, Sindhudurg, Maharashtra India
2. Timbhi, Near Sanjan Stn, Umbergaon, Gujarat India
3. D3-9, Tuem Industrial Estate, Pernem, Goa. India